



## COURSE DESCRIPTION CARD - SYLLABUS

Course name

Extraction methods

### Course

Field of study

Chemical and process engineering

Area of study (specialization)

Chemical engineering

Level of study

Second-cycle studies

Form of study

full-time

Year/Semester

1/2

Profile of study

general academic

Course offered in

Polish

Requirements

compulsory

### Number of hours

Lecture

30

Laboratory classes

30

Other (e.g. online)

Tutorials

Projects/seminars

### Number of credit points

4

### Lecturers

Responsible for the course/lecturer:

dr hab. inż. Mariusz B. Bogacki

E-mail : mariusz.bogacki@put.poznan.pl

Tel. 61 647 5979

Wydział Technologii Chemicznej

60-965 Poznań

Ul. Berdychowo 4 , pok. 124A

Responsible for the course/lecturer:

dr hab. inż. Grzegorz Musielak, prof. PP

E-mail:grzegorz.musielak@put.poznan.pl

Centrum Dydaktyczne Wydziału Technologii

Chemicznej, pok. 126A

60-965 Poznań, ul. Berdychowo 4

### Prerequisites

The student starting this course should have basic knowledge of separation processes, with particular emphasis on multi-stage processes. He should also have basic knowledge of inorganic and organic chemistry. He should also have the ability to obtain information from the indicated sources and be ready to cooperate as part of the team.

### Course objective

Provide students with knowledge focused on extraction processes regarding the separation of both organic and inorganic chemical compounds. Developing students' skills in solving problems that arise



while analyzing issues related to metal recycling and the recovery of various types of raw materials from waste water streams.

The aim of the laboratory exercises is to familiarize students with the laboratory technique of reactive extraction in the mixer-settler system, operation of mixing equipment and separation of two-phase solutions.

### **Course-related learning outcomes**

#### Knowledge

1. K\_W03 The student has an extended and in-depth knowledge in the field of chemistry and other related areas of science, allowing to formulate and solve complex tasks related to chemical engineering.
2. K\_W04 The student has knowledge of complex chemical processes, including the appropriate selection of materials, raw materials, apparatus and devices for the implementation of chemical processes and the characterization of the obtained products.
3. K\_W9 The student has knowledge of environmental protection problems related to the implementation of industrial chemical processes.

#### Skills

1. K\_U01 The student has the ability to obtain and critically evaluate information from literature, databases and other sources and to formulate opinions and reports on this basis.
2. K\_U02 The student has the ability to work in a team and to lead a team.
3. K\_U012 The student is able to properly use natural resources in industry, guided by the principles of environmental protection and sustainable development.

#### Social competences

1. K\_K02 The student is aware of the importance and understands the non-technical aspects and effects of engineering activities, including its impact on the environment and the related responsibility for decisions.
2. K\_K01 The student understands the need for lifelong learning; is able to inspire and organize the learning process of other people; is aware of the importance and non-technical aspects and effects of engineering activities, including its impact on the environment, and the related responsibility for decisions made.

### **Methods for verifying learning outcomes and assessment criteria**

Learning outcomes presented above are verified as follows:

The knowledge acquired as part of the lecture is verified during the written exam. The credit issues on the basis of which the questions are developed will be passed on to students during the lecture.

Passing the laboratory consists in obtaining credit from:

1. Short written colloquium before starting the laboratory exercises.



2. Performing all laboratory exercises provided in the study program.
3. Obtaining the evaluation of the approval of reports from the exercises performed.

### **Programme content**

1. General characteristics of extraction processes.
2. Leaching processes.
3. Processes of dissolving metals.
4. Reactive extraction.
5. Used extractants. Division and application.
6. Copper hydrometallurgy.
7. Hydrometallurgy of nickel and cobalt.
8. Special processes: gold hydrometallurgy, ocean concretions.
9. Isolation of organic compounds.

#### Laboratory:

1. Effect of the type of extractant on copper(II) extraction with benzophenone oxime and DEHPA.
2. Kinetics of extraction of copper (II) with nonylbenzophenone oxime.
3. Effect of temperature on cobalt extraction rate (extractant 0.3M DEHPA).
4. Effect of nickel(II) concentration on the degree of extraction with DEHPA.
6. Extraction of zinc(II) from waste hydrochloric acid with TBP.

### **Teaching methods**

1. Lecture: multimedia presentation.
2. Laboratory exercises: and carrying out the tasks given by the teacher - practical exercises.

### **Bibliography**

#### Basic

1. Mariusz Bogacki, Procesy ekstrakcyjne w hydrometalurgii, Wydawnictwo Politechniki Poznańskiej, 2012.
2. Szymanowski J., Ekstrakcja miedzi hydroksyoksymami, Warszawa - Poznań, PWN, 1990.



Additional

1. Hans-Joerg Bart, Reactive Extraction, Springer-Verlag, Berlin Heidelberg, 2001.
2. Jan Rydberg, Claude Musikas, Gregory R. Choppin, Principles and Practices of Solvent Extraction, Marcel Dekker, Inc., New York, 1992.

**Breakdown of average student's workload**

	Hours	ECTS
Total workload	100	4,0
Classes requiring direct contact with the teacher	60	2,5
Student's own work (literature studies, preparation for laboratory classes/tutorials, preparation for tests/exam, project preparation) <sup>1</sup>	40	1,5

<sup>1</sup> delete or add other activities as appropriate